

Song-Yih Technology Co., Ltd.

GTA/GTR Cumulative calculation for RS485

Model	GTA/GTR					
Approved by	Produced by Signed by		Updated			
	Hsieh, Shang-Hung		2019/11/20			

Accumulation Data:

40035:	< 0>	40052:	< 0>	40069: <	5>	40086:	< 0>
40036:	< 0>	40053:	< 0>	40070: <	16034>	40087:	< 0>
40037:	< 0>	40054:	< 0>	40071: <	0 >	40088:	< 0>
40038:	< 0>	40055:	< 0>	40072: <	0 >	40089:	< 0>
40039:	< 1>	40056:	< 0>	40073: <	5>	40090:	< 0>
40040:	<-31071>	40057:	< 0>	40074: <	16034>	40091:	< 0>
40041:	< 0>	40058:	< 0>	40075: <	0>	40092:	< 0>
40042:	< 0>	40059:	< 5>	40076: <	0 >	40093:	< 0>
40043:	< 0>	40060:	<16034>	40077: <	0 >	40094:	< 0>
40044:	< 5>	40061:	< 0>	40078: <	0 >	40095:	< 0>
40045:	< 0>	40062:	< 0>	40079: <	0 >	40096:	< 0>
40046:	< 0>	40063:	< 1>	40080: <	0 >	40097:	< 0>
40047:	< 1>	40064:	<30318>	40081: <	0 >	40098:	< 0>
40048:	<-31071>	40065:	< 1>	40082: <	0 >	40099:	< 0>
40049:	< 0>	40066:	<30317>	40083: <	0 >	40100:	< 0>
40050:	< 0>	40067:	< 1>	40084: <	0>		
40051:	< 0>	40068:	<30317>	40085: <	0>		

Please refer to the above (Red frame)				
Just selecting a group to read of values.				
The first group (The value is calculated first)	The second group (The value is calculated first)			
40057= Reading value *655363 (cube)	40071= Reading value *655363 (cube)			
40058= Reading value *655362 (square)	40072= Reading value *655362 (square)			
40059= Reading value *65536	40073= Reading value *65536			
40060= Reading value	40074= Reading value			
Calculation method: (sum of the above four values	Calculation method: (sum of the above four values			
= cumulative amount).	= cumulative amount).			
40060+40059+40058+40057= cumulative amount.	40074+40073+40072+40071=cumulative amount.			