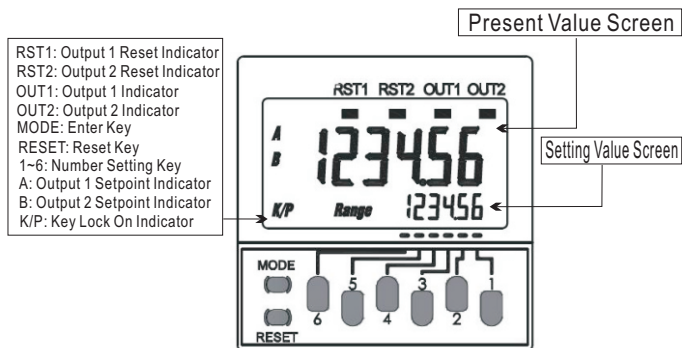


* Please understand key indicators & functions at the first operation.

FRONT PANEL & KEY FUNCTIONS



Key Name	Symbol	Descriptions
Enter Key	MODE	1. In the measuring status, press this key can enter to alarm setting pages. 2. In the measuring status, press this key for 3 secs can enter to parameters group. 3. In the parameter setting, press this key for 3 secs can back to the measuring status.
Reset Key	RESET	1. Press this key to enable the reset functi on.
Numbers Key	1 2 3 4 5 6	1. In the alarm setting, press each number key can increased up the digit. 2. In the parameter setting, press any number key can enter to the setting. digit, the value will be increased up.
Compound Key	MODE + 4	1. In the measuring status, press this key for 3 secs can enter to RS-485 setting group. 2. In the RS-485 setting group, press this key for 3 secs can enter to the measuring status.

GENERAL MODE OPERATING PROCEDURES

Block Charts	Display	Descriptions	Default
Power On	123456	Measuring Status	Present value for measurement
Press (MODE)	A Range	Alarm 1 Setpoint (A)	1. Press MODE key to enter alarm setpoint page. 2. Press any number keys to modify alarm 1 setpoint, then press MODE to save the parameter.
Press (MODE)	B Range	Alarm 2 Setpoint (B)	1. Press any number keys to modify alarm 2 setpoint, then press MODE to save the parameter.

Modbus ASCII Mode Protocol Address Table

Address	Name	Descriptions	Act	Address	Name	Descriptions	Act
0X924	PV	Current Display (0000~9999) low bit	R	0X926	PV	Current Display (00~99) high bit	R

GENERAL MODE OPERATING PROCEDURES

Display	Descriptions	Default
Parameter Group Setting Procedures		
Power ON	123456	Measuring Status
Press (MODE) for 3secs	totn	Alarm Output Mode (TOTM)
Press (MODE)	Ontr	Input Frequency Setting (ONTR)
Press (MODE)	dP	Decimal Point Setting (DP)
Press (MODE)	PSCL	Display Scale Setting (PSCL)
Press (MODE)	AVG	Display Average Setting (AVG)
Press (MODE)	AUTZ	Display Zeroing Time (AUTZ)
Press (MODE)	IFLT	Input Width Setting (IFLT)
Press (MODE)	IMOD	Input Mode Setting (IMOD)
Press (MODE)	KYPT	Key Lock Setting (KYPT)
RS485 Setting Group Procedures		
Press (MODE) + 4 for 3secs	123456	RS485 Setting Page (doP)
Press (MODE)	BAUD	Baud Rate Setting (BAUD)
Press (MODE)	PARi	Parity Setting (PARi)
Press (MODE)	DATA	Data Frame Setting (Data)
Press (MODE)	StoP	Stop Bit Setting (Stop)
Press (MODE)	Addr	Address Setting (Addr)
Press (MODE)	COSH	Written In Data Setting (Cosh)