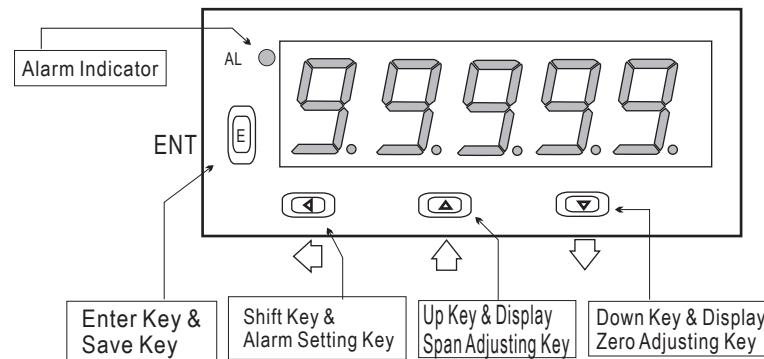


*Please understand key indicators & functions at the first operation.

FRONT PANEL & KEY FUNCTIONS



Key Name	Symbol	Descriptions
Enter Key & Save Key	ENT	1. In the measuring status, press this key can enter to parameter pages. 2. In the parameter setting, press this key can save the value & go to next parameter.
Shift Key & Alarm Setting Key	◀	1. In the measuring status, press this key for 3 sec can enter to alarm setting page. (The selecting digit will be flashed) 2. In the parameter setting , press this key can move the cursor left.
Up Key & Display Span Adjusting Key	▲	1.In the measuring status, press this key for 3 sec can enter to display value adjustment of "SPAN" 2. In the parameter setting, press this key can increase the digits.
Down Key & Display Zero Adjusting Key	▼	1.In the measuring status, press this key for 3 sec can enter to display value adjustment of "ZERO" 2. In the parameter setting , press this key can decrease the digits.

- **1. The following block charts are parameters codes, parameter codes & parameters will alternate flashing if the parameters can be modified.
 2. To modify the parameters, please press $\triangleleft\triangleright$, and press ENT to save the parameters after the modification.
 3. Please don't forget the new pass code after modification.
 4. In any pages, press $\triangleleft\triangleright$, or don't press any keys for 2 minutes that will back to measuring status.

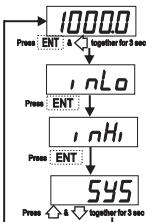
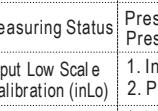
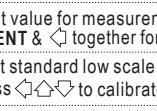
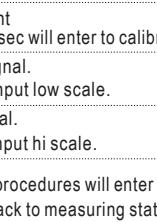
GENERAL MODE OPERATING PROCEDURES

Block Charts	Display	Descriptions	Default
Block Charts	Display	Alarm Setpoint	
Power On	Measuring Status	Present value for measurement.	
Press $\triangleleft\triangleright$ for 3 sec	Alarm (AL) Setpoint	Press $\triangleleft\triangleright$ to modify the alarm setpoint.	00000
	Display: SPAN Adjustment		
Press $\triangleleft\triangleright$ for 3 sec	Measuring Status	Present value for measurement.	
dSPAn	Display Span Adjustment (dSPAn)	Press \triangleleft to select adjusting speed rate, press $\triangleup\triangledown$ to modify the span value. PS: To use this function to adjust the real span value.	00000
	Display: ZERO Adjustment		
Press $\triangleleft\triangleright$ for 3 sec	Measuring Status	Present value for measurement.	
dZEro	Display Zero Adjustment (dZEro)	Press \triangleleft to select adjusting speed rate, press $\triangleup\triangledown$ to modify the zero value. PS: To use this function to adjust the real zero value.	00000

ENGINEER LEVEL OPERATING PROCEDURES			
Display	Descriptions	Default	
Block Charts	Power On Measuring Status Pass Code (P.Cod) System Setting Page (SYS) Decimal Point Setting (dP) Display Low Scale Setting (dSPL) Display Hi Scale Setting (dSPH) Display Average Setting (Avg) Display Low Cut Setting(LCUT) Pass Code Setting (CodeE) Control DI Setting (di) Key Lock Setting (LoCK)		
Display	Present value for measurement Pass code is correct that will enter to parameter groups. Pass code is wrong that will back to measuring status. Press \triangleleft to select system setting group (SYS) or alarm setting group (roP). PS: This function is only available for Alarm output.		00000
Descriptions	Press $\triangleleft\triangleright$ to enter pass code. Pass code is correct that will enter to parameter groups. Pass code is wrong that will back to measuring status. Press \triangleleft to select system setting group (SYS) or alarm setting group (roP). PS: This function is only available for Alarm output.		00000
Default			Customers specify
Display	Decimal Point Setting (dP) Display Low Scale Setting (dSPL) Display Hi Scale Setting (dSPH) Display Average Setting (Avg) Display Low Cut Setting(LCUT) Pass Code Setting (CodeE) Control DI Setting (di) Key Lock Setting (LoCK)		Customers specify
Descriptions	Press $\triangleleft\triangleright$ to select decimal point (0, 1, 2, 3, 4) EX: if the value shows "0.00" that means the decimal point is 2 digits. Press $\triangleleft\triangleright$ to modify display low scale for the input signal zero value. EX: If the input signal is 4~20mA; 4mA is shown display 0.00, this parameter must be set for 000.00. Press $\triangleleft\triangleright$ to modify display high scale for the input signal span value. EX: If the input signal is 4~20mA; 20mA is shown display 100.00, this parameter must be set for 100.00. Press $\triangleleft\triangleright$ to modify display average (1~99) PS: Please use this function for stable display value when input signal is unstable.		Customers specify
Default			00005
Display	Pass Code Setting (CodeE) Control DI Setting (di) Key Lock Setting (LoCK)		00000
Descriptions	Press $\triangleleft\triangleright$ to modify pass code(0~19999) PS: Please don't forget the new pass code after modification. Press $\triangleleft\triangleright$ to select control DI off(YES) or on(NO). PS: Control DI (Z, MAX, HD) & (COM) shorts, the functions starts.		no
Default			no
Alarm Setting Group Procedures			
Display	The following steps are only available for alarm output.		
Descriptions	Alarm Setting Page (roP) Alarm Action Setting (Act) Alarm Hysteresis Setting (HYS) Alarm Run Delay Setting (dEL) Alarm Start Band Setting (Sb) Alarm Start Band Time Setting (Sdt)		
Default	Press $\triangleleft\triangleright$ to modify alarm value that is \geq (Hi) or $<$ (Lo) for alarm action. Press $\triangleleft\triangleright$ to modify the value, when alarm runs lower or higher display value (depends on alarm action) Alarm setpoint \pm this value(0~999) will turn off the alarm. Press $\triangleleft\triangleright$ to modify the value, when the display value reach the alarm value that need to wait for this time (0~99 sec) for alarm action. Press $\triangleleft\triangleright$ to modify the value (-99~99), if the display value don't over this range; the alarm will not be act. Press $\triangleleft\triangleright$ to modify the value (0~99 sec), if the display value reach alarm start band value; the alarm will be act after this value (sec). (The function is used with "Sb" function.)		
Display			
Descriptions			
Default			

Error Code of Self-Diagnosis			
Display	Descriptions	Display	Descriptions
,oFL	Input signal is over 120% of input range.	doFL	Input signal is over display range (99999)
-oFL	Input signal is under -20% of input range.	-doFL	Input signal is under display range (-19999)
AdEr	Input signal is over 180% of input range or meter error.	E-00	EEPROM reading /writing suffers the interference (about 1 million times)
**Please check the wiring connection is correct first, if the problem still exist, please return the meter to the factory.			

CALIBRATION OPERATING PROCEDURES

Display	Descriptions	Default
	Present value for measurement Press ENT & <> together for 3 sec will enter to calibration operating procedures.	
	1. Input standard low scale signal. 2. Press <><><> to calibrate input low scale.	
	1. Input standard hi scale signal. 2. Press <><><> to calibrate input hi scale.	
	1. Finish calibration operating procedures will enter to system setting group. 2. Press <> & <> together to back to measuring status.	

Warning: Calibration of this meter requires a standard signal with 0.01% accuracy or better and an external meter with 0.005% accuracy or better.