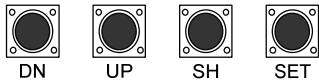


INTRODUCTION



LEVEL and PARAMETER

(1) Press SET key for 5 seconds, to enter LEVEL1

Parameter	Communication	Default value	Description
PV		25	Actual value
SV	Su	0	Set value
AL	AL	1	Alarm value
HP	HP	2	PV high compensation
LP	LP	3	PV low compensation

(2). Boot and at the same time hold down the SET key 5 sec, The set PS = 11, to enter LEVEL3.

Parameter	Communication	Default value	Description			
PS	PS	4	0	Parameter setting layer open		
Alert Mode						
AD	Ad	5	11	<table border="1" style="width: 100%;"> <tr> <td style="width: 50%; vertical-align: top;"> <p>AL set 10</p> <p>Deviation high alarm</p> <p>Deviation low alarm</p> <p>AL set 10</p> <p>Deviation high and low alarm</p> <p>Band alarm</p> </td> <td style="width: 50%; vertical-align: top;"> <p>AL set 100</p> <p>Process high alarm</p> <p>Process low alarm</p> <p>AL set 10</p> <p>Deviation high alarm (Hysteresis)</p> <p>Deviation low alarm (Hysteresis)</p> </td> </tr> </table>	<p>AL set 10</p> <p>Deviation high alarm</p> <p>Deviation low alarm</p> <p>AL set 10</p> <p>Deviation high and low alarm</p> <p>Band alarm</p>	<p>AL set 100</p> <p>Process high alarm</p> <p>Process low alarm</p> <p>AL set 10</p> <p>Deviation high alarm (Hysteresis)</p> <p>Deviation low alarm (Hysteresis)</p>
<p>AL set 10</p> <p>Deviation high alarm</p> <p>Deviation low alarm</p> <p>AL set 10</p> <p>Deviation high and low alarm</p> <p>Band alarm</p>	<p>AL set 100</p> <p>Process high alarm</p> <p>Process low alarm</p> <p>AL set 10</p> <p>Deviation high alarm (Hysteresis)</p> <p>Deviation low alarm (Hysteresis)</p>					

INPUT main input type				Main Input Type	Parameter	Range	Input the code				
TP	tP	6	0	K	K1	99 °C	0				
					K2	99.9 °C	1				
					K3	99 °F	2				
					K4	99.9 °F	3				
				PT100	P1	99 °C	4				
					P2	99.9 °C	5				
					P3	99 °F	6				
					P4	99.9 °F	7				
				0-10V / 0-5V					A1	99.9	8
				4-20mA					A2	99.9	9
SV show Communications					S1	99.9	10				

(2). Boot and at the same time hold down the SET key 5 sec, The set PS = 11, to enter LEVEL3.

Parameter	Communication	Default value	Description		
DP	dP	7	0	Decimal point position	
UP	uP	8	99.9	PV set-point high limit	
NP	nP	9	0	PV set-point low limit	
IH	iH	10	5000	Analog input span calibration	
IL	iL	11	0	Analog input zero calibration	
OH	oH	12	3320	OUT span calibration	
OL	oL	13	300	OUT zero calibration	
ID	id	14	2	ID number	
BU	bu	15	0	Baud Rate Tens digit 1=MODBUS	
				Tens digit	Units digit
				10=ON MODBUS 00=Off MODBUS	10= 9600 11= 19200 12= 38400

(3). Boot and at the same time hold down the SET key 5 sec, The set PS = 12, to enter LEVEL4.

Parameter	Communication	Default value	Description	
BT	bt	16	5	Filter
TH	tH	*	4922	K high point correction
TL	tL	*	105	K lows point correction
CT	ct	*	0	At room temperature
PH	PH	*	5000	PT100 highs correction
PL	PL	*	0	PT100 lows correction
DG	dG	*	2	Display digits (2-4)
UR	ur		23	Clear (input 0)