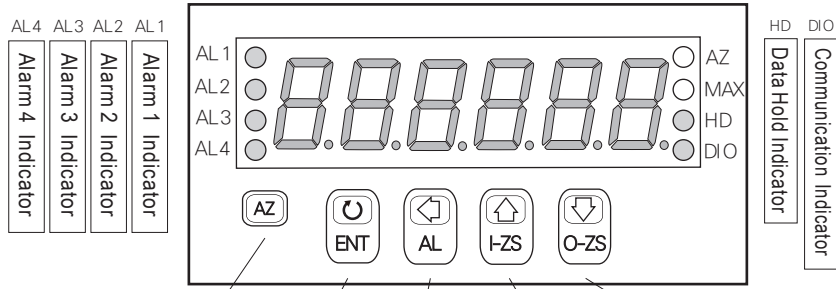


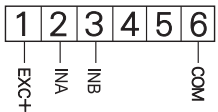
KEY FUNCTIONS



Measuring Status	Parameter Page	Parameter Setting
Enable the setting function	Enter to parameter groups	Hold for 3 sec. enter to Alarm Setpoint Modification
		Enter to parameter setting
	Save the value	Move the cursor left
		Increase the digit
		Decrease the digit
		In any status can back to measuring status

WIRING CONNECTION

Input Function



Power

- AC Power



- DC Power



Output Function

- A/O output

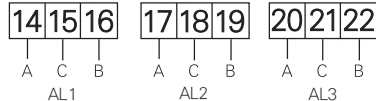


- RS-485 output

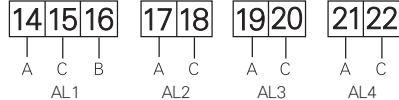


Relay Function

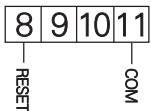
- Relay x1~3



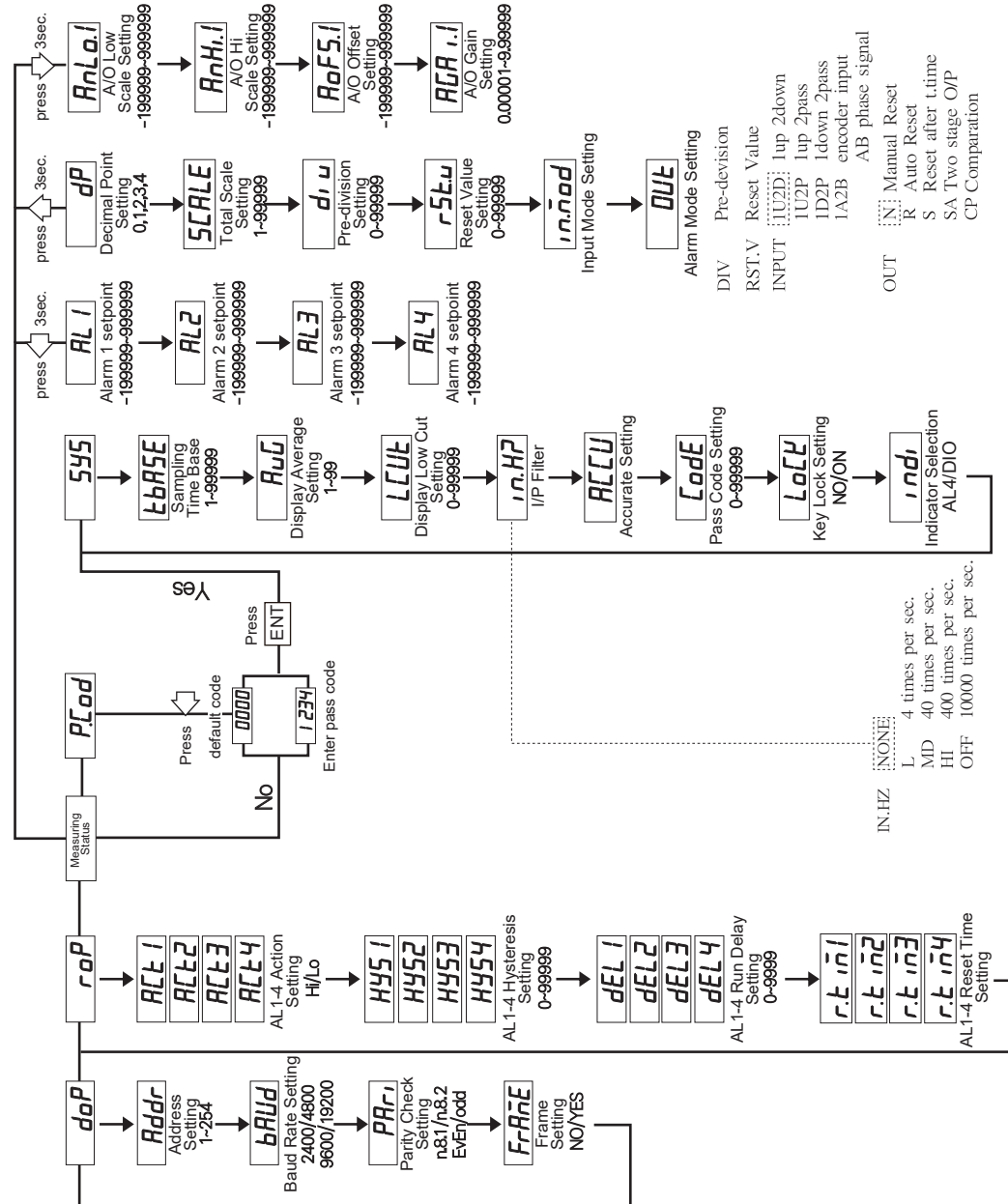
- Relay x4



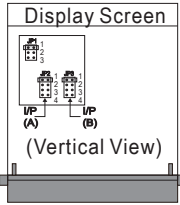
External Control Function



Programming Mode Operating Procedures



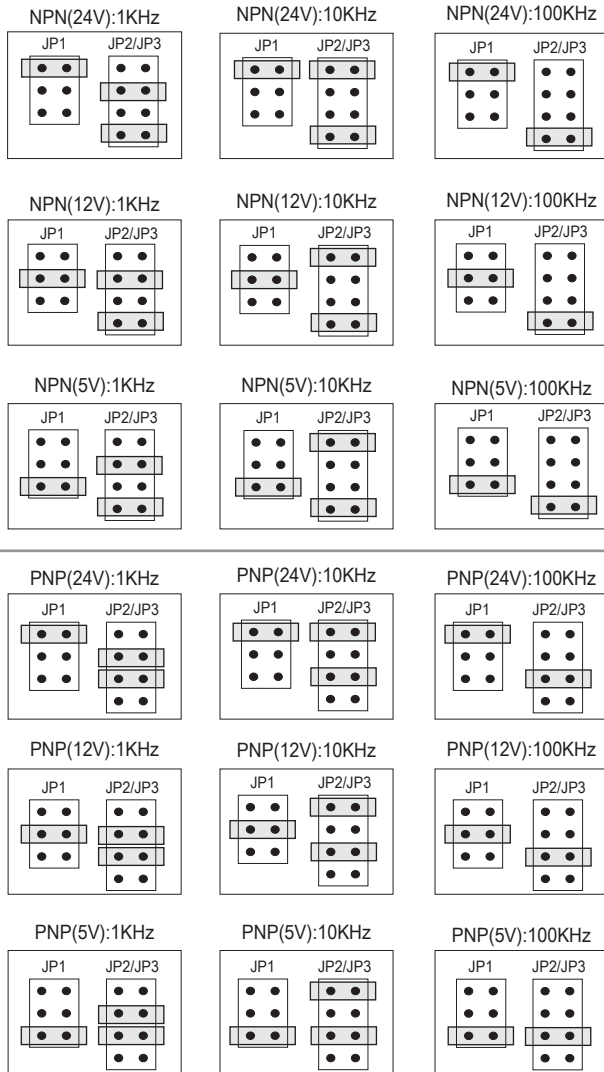
Input Signal Modification



**To Select the pin to modify the input signal for different sensors.
PS: In dual input type, excitation power must be the same.

JP1	JUMPER	DEFINITION
	1	Close: 24V
	2	Close: 12V
	3	Close: 5V

JP2/JP3	JUMPER	DEFINITION
	1	Open: 100KHz Close: 10KHz
	2	Open: 100KHz Close: 1KHz
	3	Open: NPN; Close: PNP
	4	Open: PNP; Close: NPN



Modbus RTU Mode Protocol Address Table

Data: 16Bit / 32Bit, +/- is 8000~7FFF (-32768~32767), 80000000~7FFFFFFF(-2147483648~2147483647)				
Modbus	HEX	Name	Descriptions	Act
40001	0000	ID	Model number identification; MA6H-C is "01"	R
40004	0003	DP	Decimal point setting; range: 0000~0003 (0~3) 0:10 ⁰ , 1:10 ¹ , 2:10 ² , 3:10 ³	R/W
40005	0004	BAUD	Baud rate setting; range: 0000~0003 (0~3) 0:19200, 1:9600, 2:4800, 3:2400	R/W
40006	0005	PARI	Parity setting; range: 0000~0003 (0~3), 0:N.8.2., 1:N.8.1., 2:EVEN, 3:ODD	R/W
40007	0006	AVG	Display average setting; range: 0001~0063 (1~99)	R/W
40008	0007	LCUT	Display low cut setting; range: 0000~0063 (0~99)	R/W
40009	0008	ADDR	Address setting; range: 0000~00FF (0~255)	R/W
40019	0012	CODE	Pass code setting; range: 00000000~0001869F (0~99999) Hi Bit	R/W
40020	0013		Pass code setting; range: 00000000~0001869F (0~99999) Low Bit	R/W
40038	0025	PV	Range:FFFCF2C1~000F423F(-19999~99999)	R
40039	0026		Range:FFFCF2C1~000F423F(-19999~99999)	R
40045	002C	DISPLAY	Range:FFFFB1E1~0001869F(-19999~99999)	R
40046	002D		Range:FFFFB1E1~0001869F(-19999~99999)	R

ERROR CODE OF SELF-DIAGNOSIS

E-00 EEPROM reading / writing suffers the interference (about 1 million times).